

Thermal Energy Storage – Electrical Heat Exchangers



About Ingenergio



- A company established in Bilbao, Spain.
- Core team with high experience in CSP and Storage

Offer to market

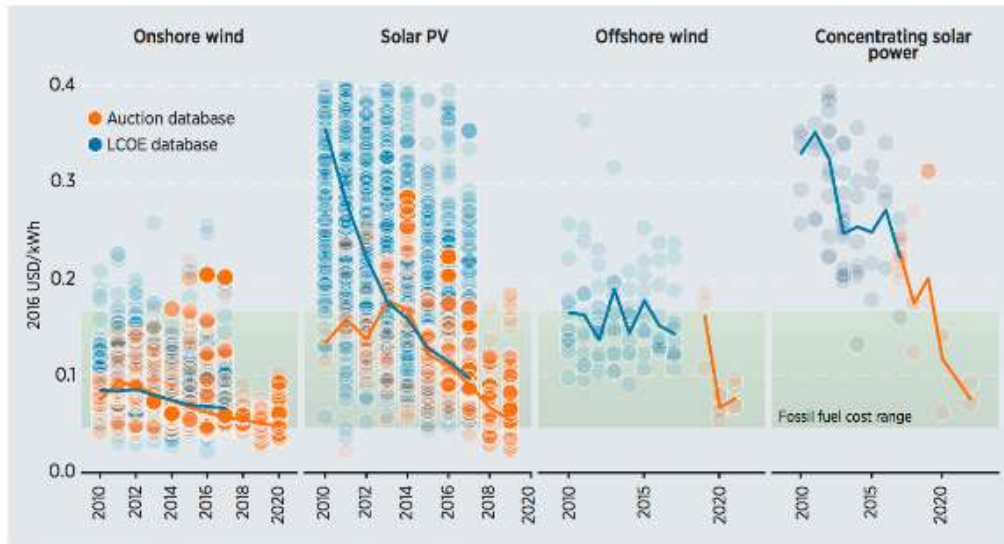
- Engineering Services
 - Conceptual
 - Engineering
 - Project Management – Commissioning
 - O&M – Digital Twin
- Solutions
 - Preheating- Melting System
 - Solar Field Quality
 - Autonomous Control System
 - Electrical Heat Exchangers
- Products
 - Receiver HCE tubes
 - Hydraulic Unit
 - Balancing Valves Solar Field
 - HTF

Storage Types

- **Unstability LCOE - LCOS**
- **Storage Types - Maturity**
- **Storage efficiency – Annual Availability**

Unstability – LCOE - LCOS

Figure ES.2 The levelised cost of electricity for projects and global weighted average values for CSP, solar PV, onshore and offshore wind, 2010-2022



Source: IRENA Renewable Cost Database and Auctions Database.

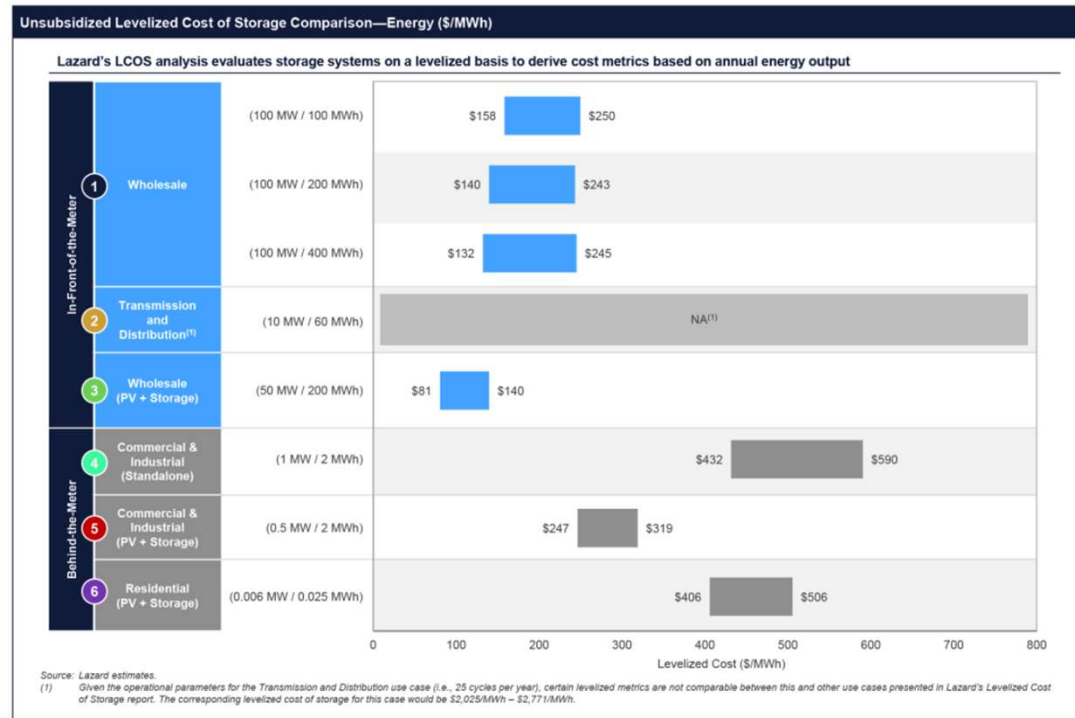
Note: Each circle represents an individual project or an auction result where there was a single clearing price at auction. The centre of the circle is the value for the cost of each project on the Y axis. The thick lines are the global weighted average LCOE, or auction values, by year. For the LCOE data, the real WACC is 7.5% for OECD countries and China, and 10% for the rest of the world. The band represents the fossil fuel-fired power generation cost range.

LCOE, Levelized cost of energy

- Not consider stability of the grid.
- Not consider back up energy if it is necessary,



LCOS, Levelized cost of energy



- Depends on Energy, PV – Wind, need back – up energy or storage.
- Fossil Fuels and Hydropower, baseload, is used as back – up energy.
- There are renewable energies that can be baseload thanks to storage or maximize,
- Storage solutions can be applicable as baseload, grid stability or self consumption, different technologies

Storage Types - Maturity

Grid Stability or Baseload necessity it is difficult to define.

Continue evolution of storage technologies

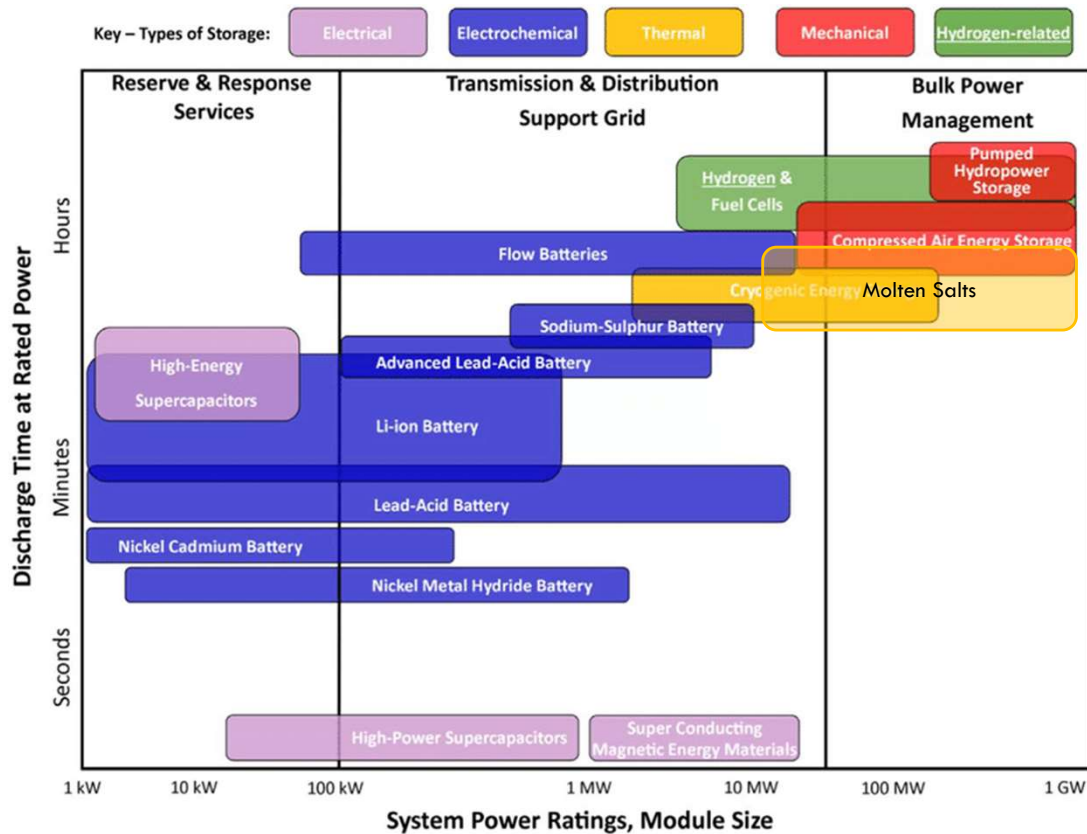
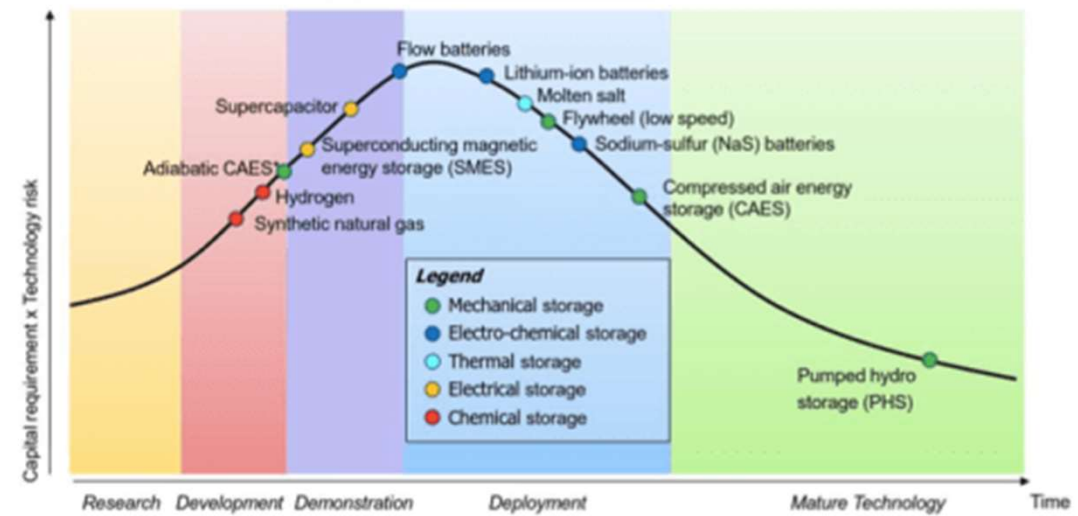


Figure 12 Technology maturity curve, [5]

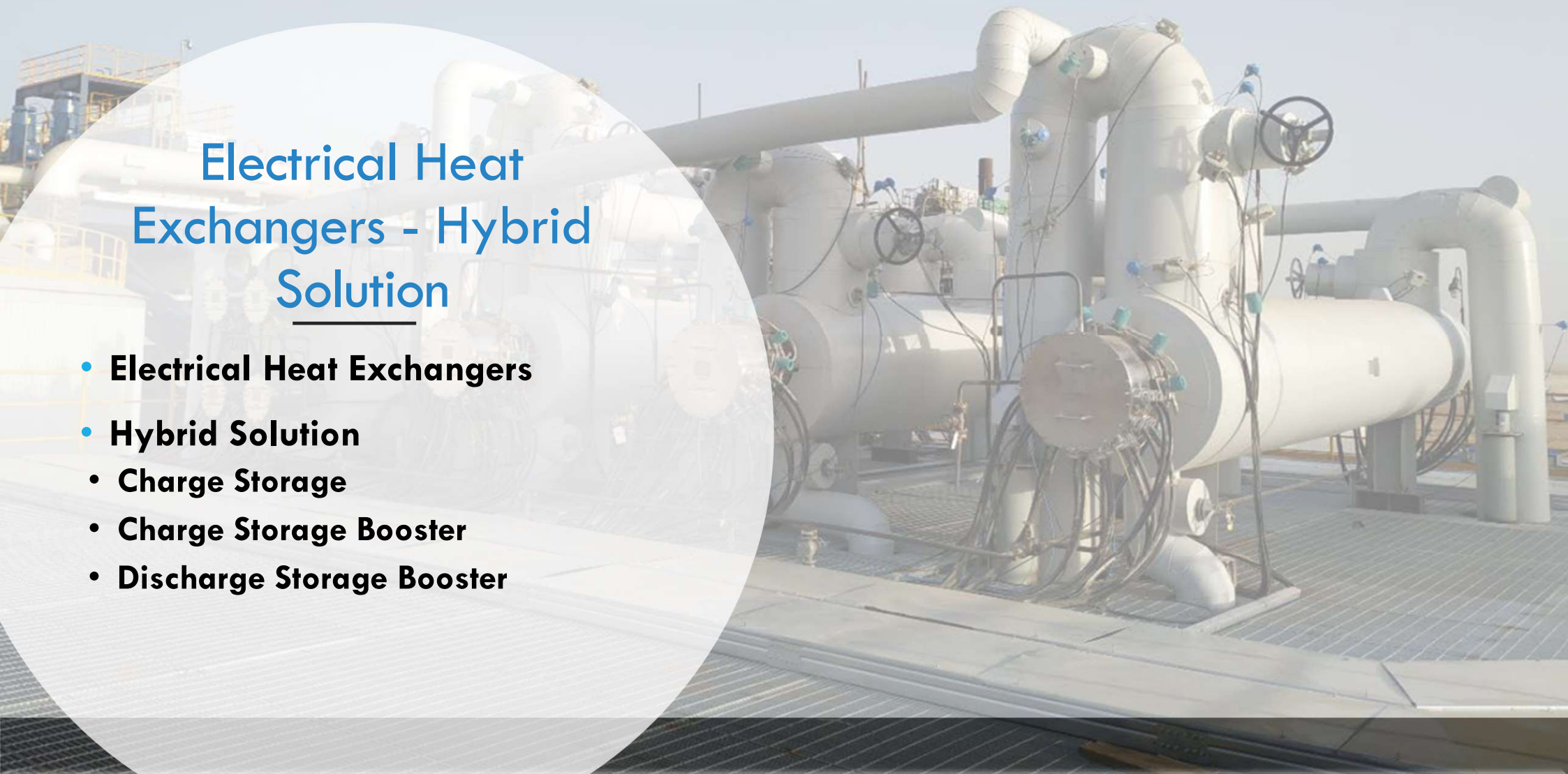


Storage Efficiency – Annual Availability

Type	Storage	Use	Efficiency	LCOS - LCOE
Electrochemical	Lithium ion batteries	Reserve & Response Services	85%-90%	130 – 250 \$/MWh
		Transmission & Distribution support grid		
Mechanical	Pumped Hydro Energy Storage	Bulk Power Management	70% - 85%	20 – 60 \$/MWh
	Liquid air energy storage with heat recovery	Bulk Power Management	21% - 55%	Pilot Phase
	Compressed air energy storage	Bulk Power Management	42% - 54%	Pilot Phase
Thermal	Thermal Energy Storage (alone)	Bulk Power Management	30% - 40%	Pilot Phase
	Thermal Energy Storage hybrid CSP, high hybridization (>60%)	Bulk Power Management	40%	Pilot Phase
	Thermal Energy Storage hybrid CSP, low hybridization (<15%)	Bulk Power Management	80%	100 – 120 \$/MWh

Electrical Heat Exchangers - Hybrid Solution

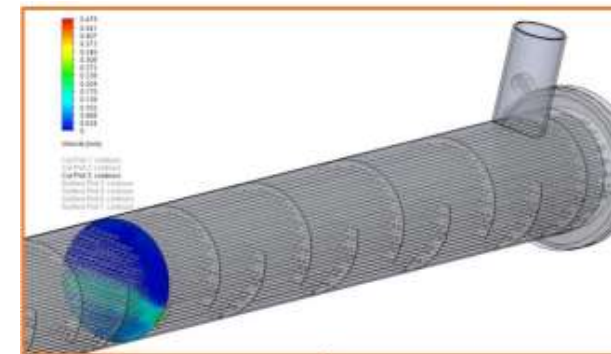
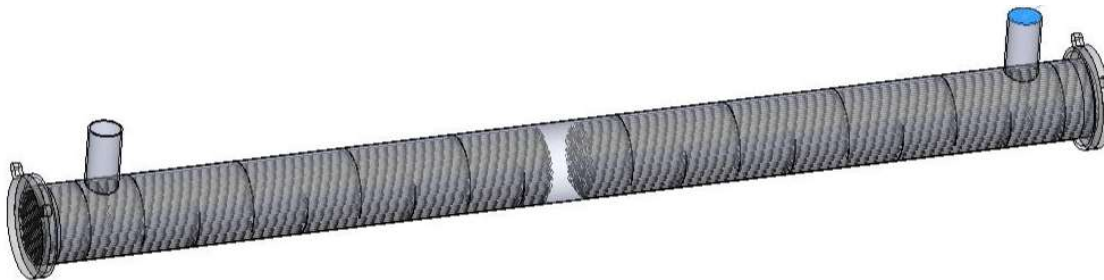
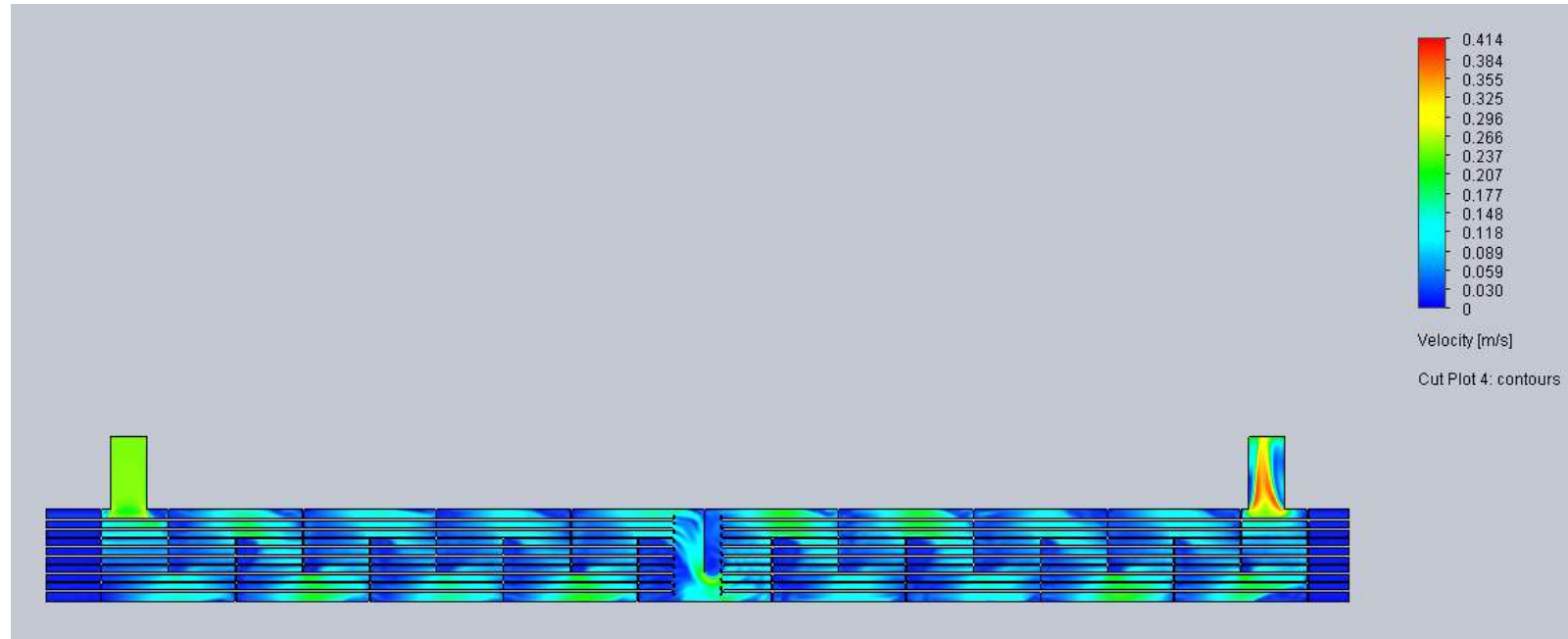
- **Electrical Heat Exchangers**
- **Hybrid Solution**
 - **Charge Storage**
 - **Charge Storage Booster**
 - **Discharge Storage Booster**



Electrical Heat Exchanger

Characteristics

- ❖ Outlet Temperature
400°C to 570°C
- ❖ Flow adjustable
- ❖ Feasible to use in Melting
Process and Hybridization
Solution



Hybrid Solution

Advantages

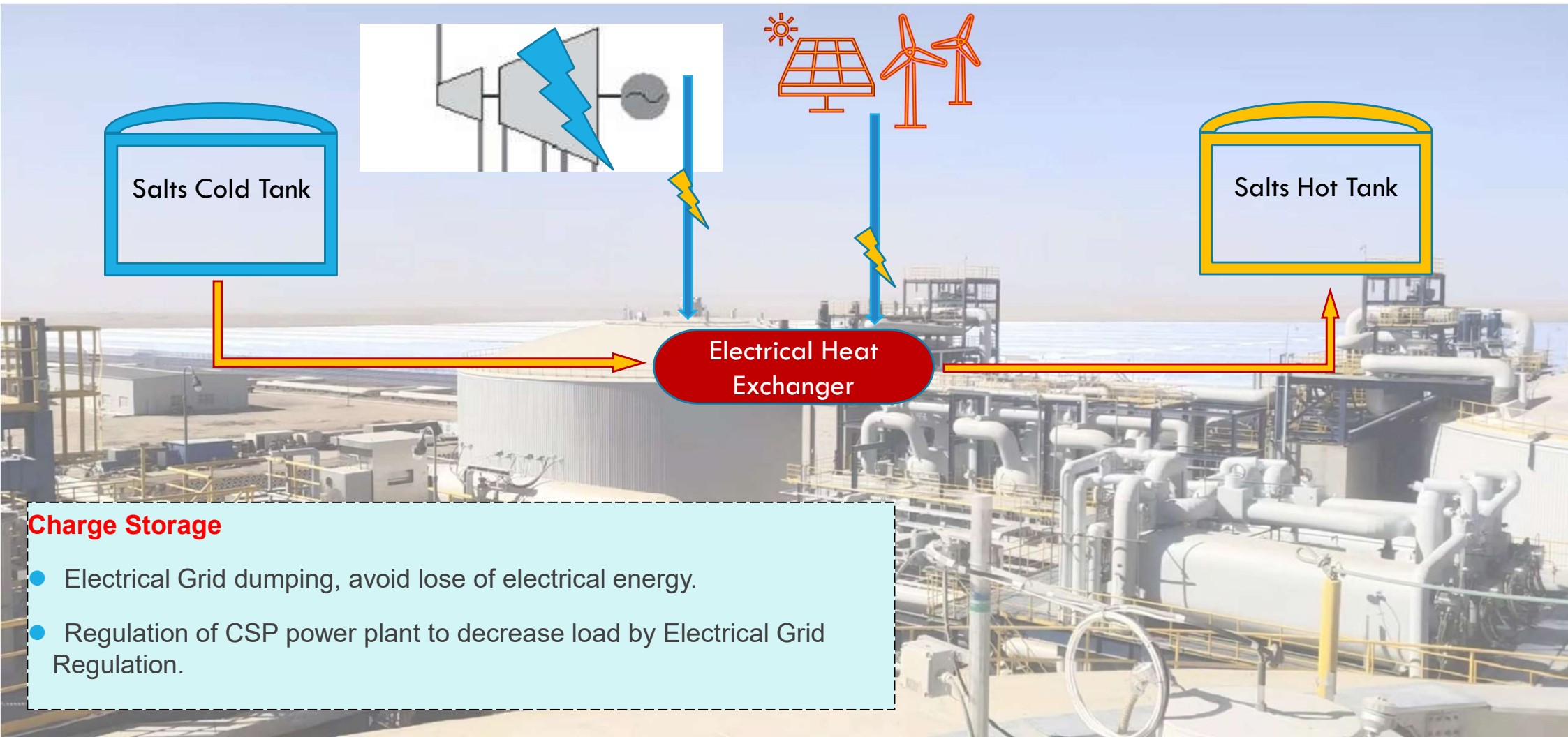
- Get dump energy at low cost, valley hours preferably.
- In case of mandatory decrease of turbine load, increase self-consumption.
- Increase Efficiency at Partial Loads.
- Increase Efficiency in Peak Hours, using Booster configuration in Steam Turbine.
 - Steam Turbine necessary to be configured for booster configuration.

Dis - advantages

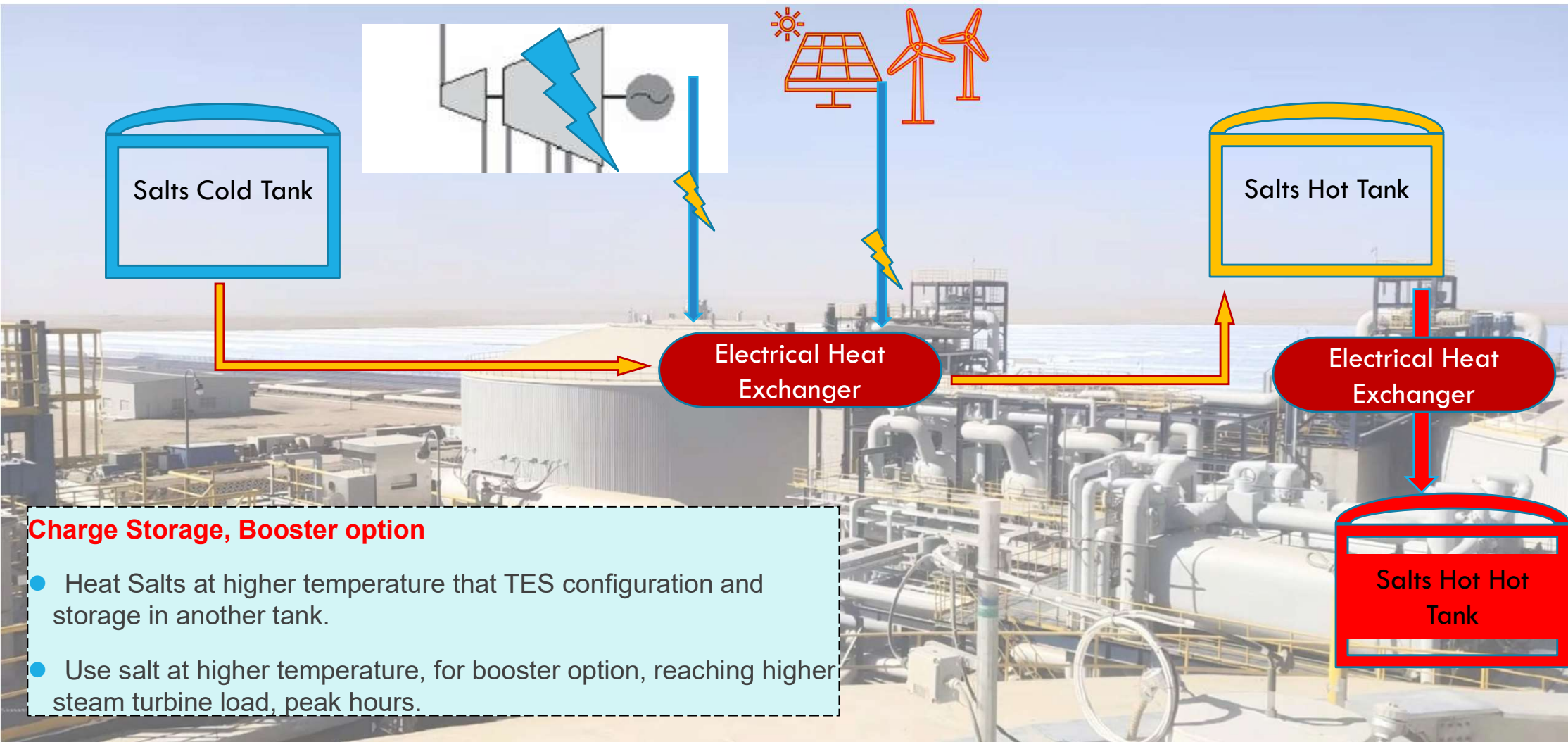
- Medium Voltage area need to be configured properly since basic design phase.
- Detail design with piping, valves, tracing,... of complete solution, not focus only on Electrical Heat Exchangers.
- Electrical Heat Exchangers low experience in market.



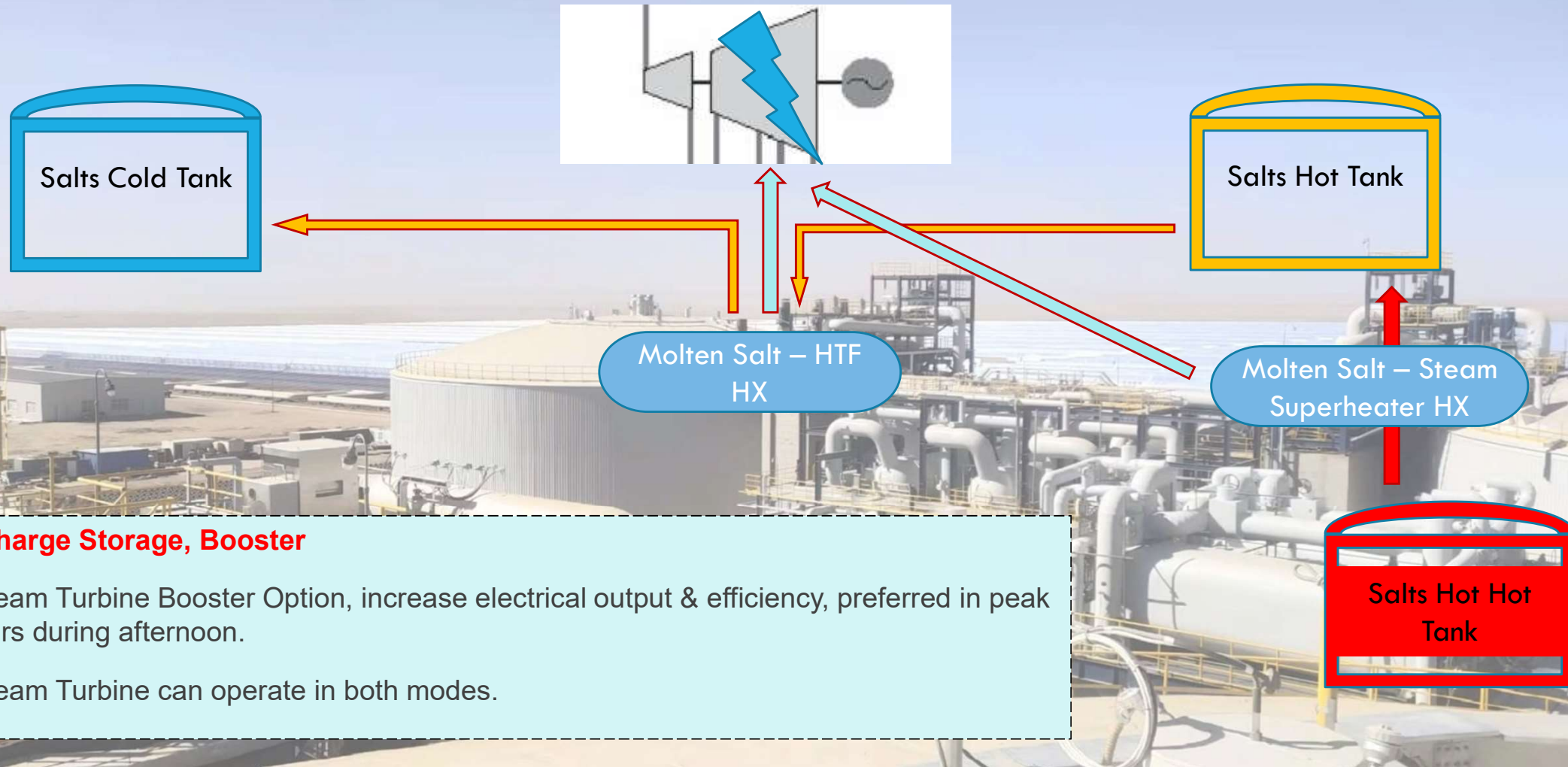
Charge Storage



Charge Storage - Booster



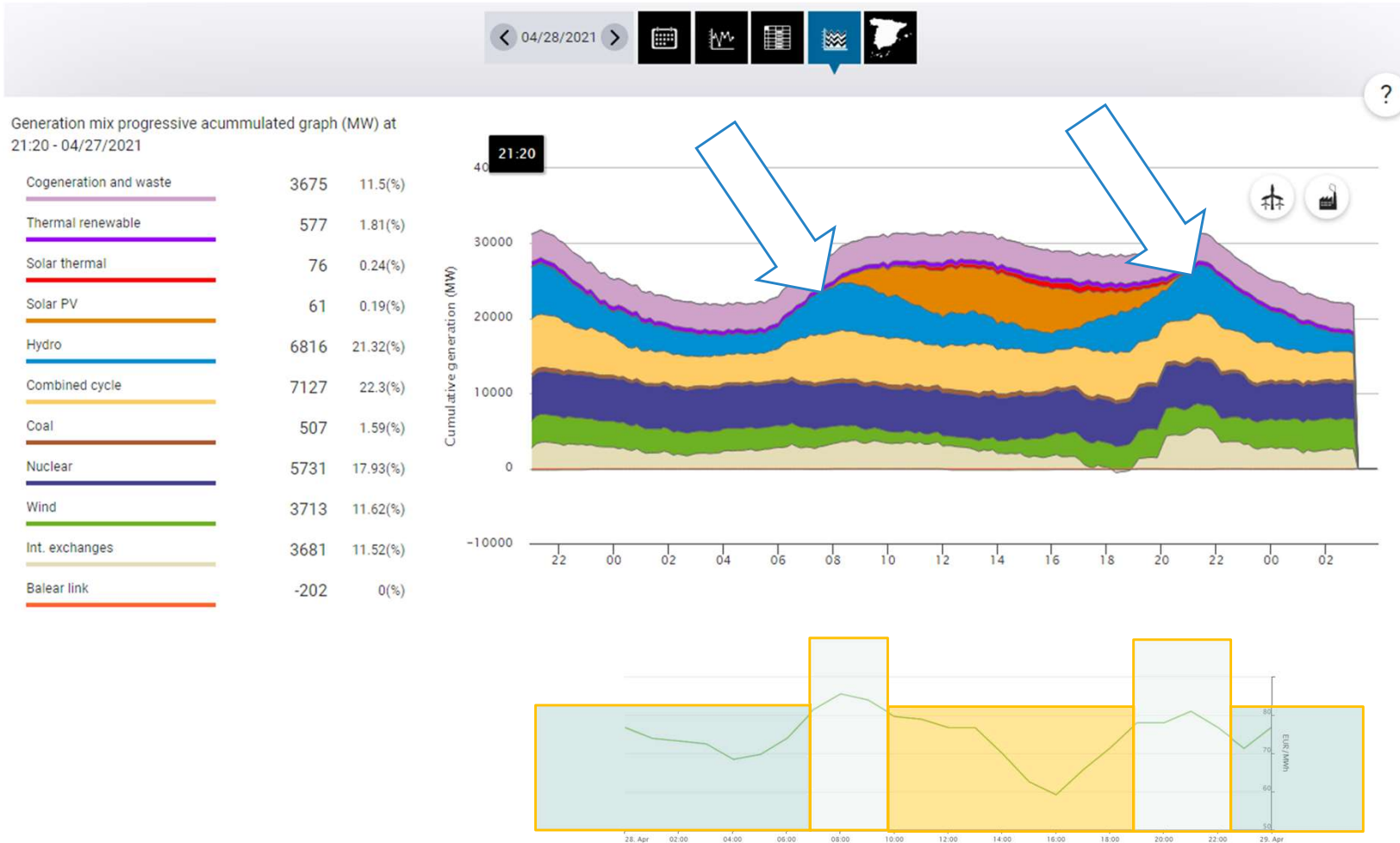
Discharge Storage - Booster



Case Analysis – Stability

- **April**
- **June**
- **September**
- **November**

Case Analysis – Stability, April



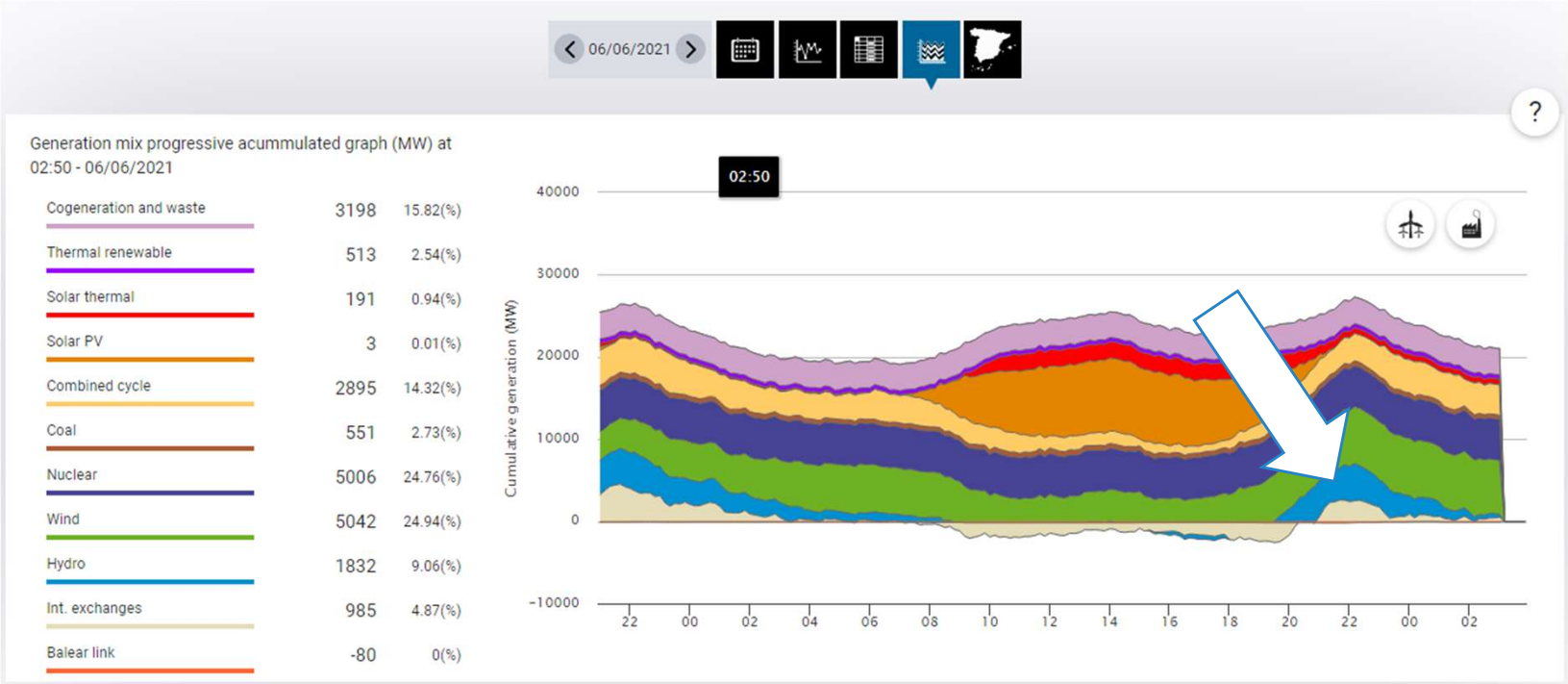
Discharge TES
Booster
Operation

Discharge TES

Electrical
Generation +
Charge TES

Charge TES –
Hydrid
Operation

Case Analysis – Stability, June

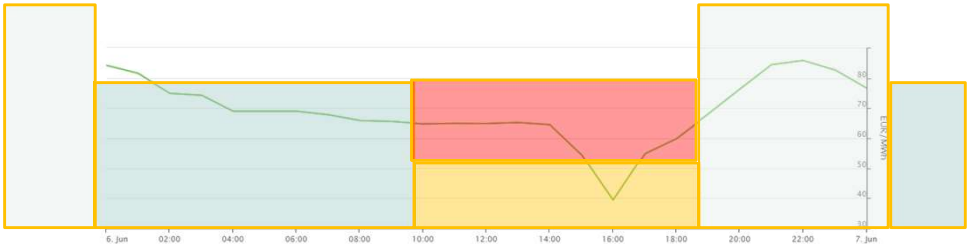


Discharge TES
Booster
Operation

Discharge TES

Electrical
Generation +
Charge TES

Charge TES –
Hybrid
Operation



Case Analysis – Stability, September



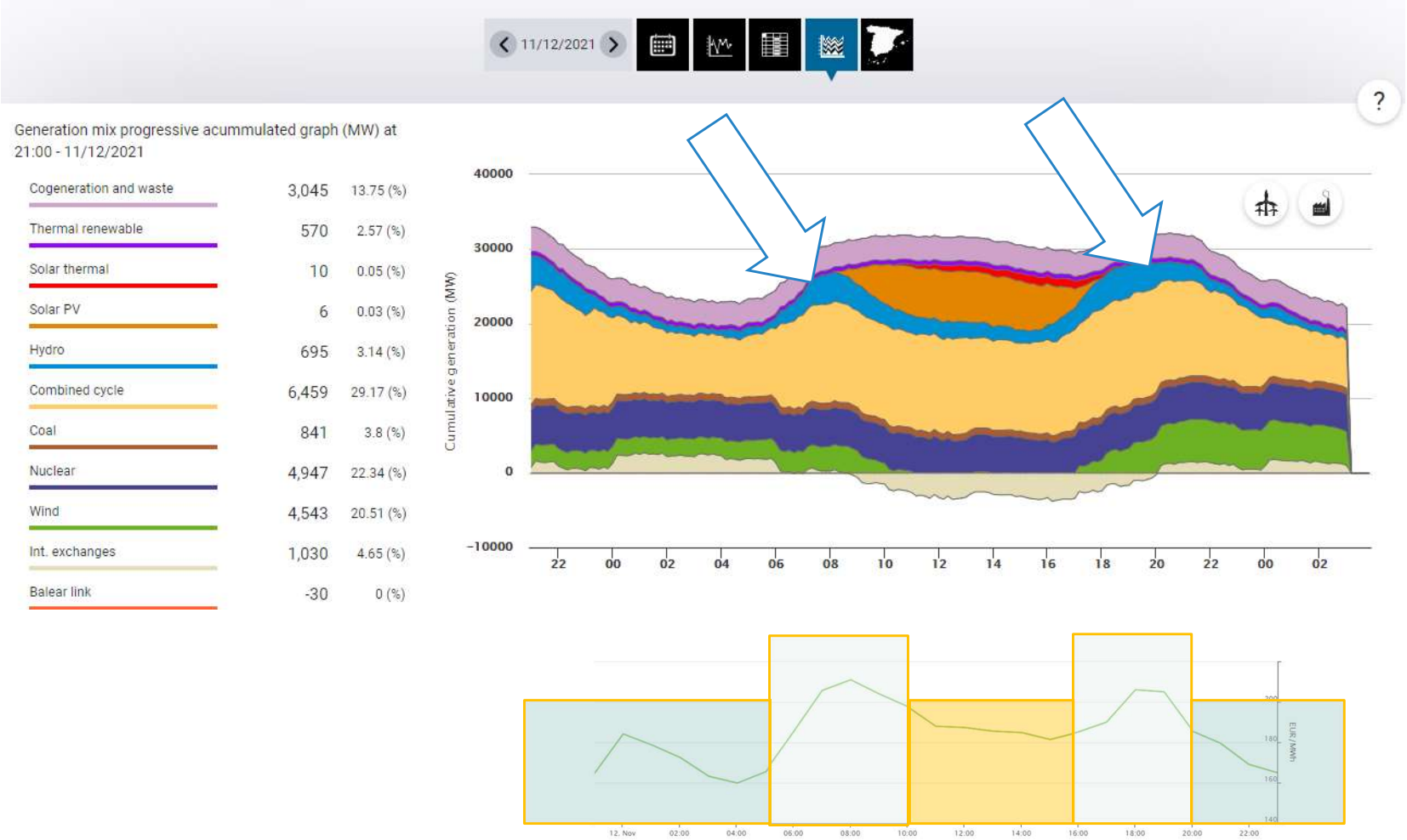
Discharge TES
Booster
Operation

Discharge TES

Electrical
Generation +
Charge TES

Charge TES –
Hybrid
Operation

Case Analysis – Stability, November



Discharge TES
Booster
Operation

Discharge TES

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Charge TES –
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Operation

**QUESTIONS?
THANK YOU**

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